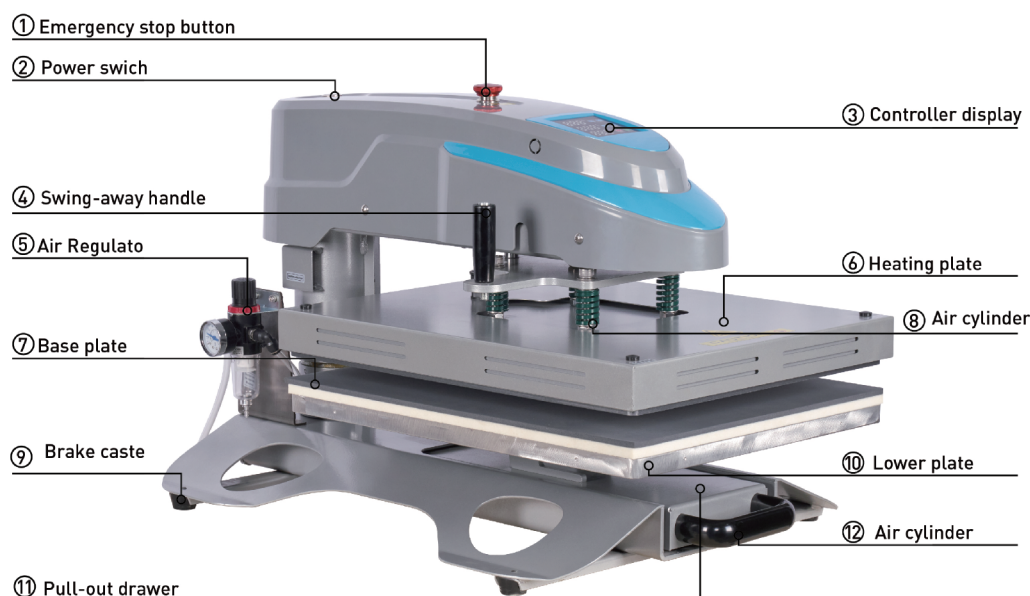


MACHINE INTRODUCTION



TRANSFER PARAMETERS

Platen Size (CM)	Platen Size (Inches)	Voltage (V)	Power (KW)	Time Range (Sec)	Temperature Range(C)	Pressure (Mpa.)
40 x 40	16" x 16"	110	2.5	0-999	0-299	0.8
40 x 50	16" x 20"	110	3	0-999	0-299	0.8
40 x 60	16" x 24"	110	3.8	0-999	0-299	0.8

NOTICE

1. Use the heat transfer press only as intended
2. Please keep children away from the machine
3. Make sure correct outlet before use the device
4. Burns can occur from contact with hot surface
5. Please choose a at least 9.25gal (35L) air compressor
6. Turn off the device when not in use and remove the power plug

Trouble shooting

Q: When pressed onto the garments, the color of the design is faded, or transfers are not fully stacked onto the garments.

A: Reason comes from three points, the pressure is not enough, the temperature is not hot enough or the design has not been pressed for enough time. You may need to try more to get right temp, time and pressure.

Q: The transfers are stacked on the heating platen.

A: Transfers like dark ink-jet transfer paper could be stacked on heating platen, you should use a Teflon cover the transfer paper. If this happens, please turn-off and cool machine completely before you try to peel the stacked paper, do not use sharp item like knife to scrape the heating platen as Teflon may be scratched.

Q: Hard to peel off the transfer paper or vinyl.

A: Please make sure transfers are warm peel or cold peel, so as to peel off accordingly.

Q: How to get a reasonable pressure.

A: Adjust the pressure knob and try to lock down the handle, feel there is certain large resist force.

Q: Turn on the power, but the heat press does not work.

A: Please check the power plug connected well to the socket, you may turn to support team if problem is still remaining.



You could adjust the air pressure by air regulator, simply pull-up the black cap on its top, clockwise to increase, recommended pressure read-out 0.4-0.7Mpa.



Set recommended TEMP, TIME, COUNT
Wait for heat press heats up to the set temperature, the fire icon shows heating now.



Let down the heating platen and start the heat pressing.



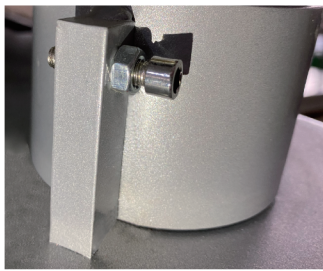
Position the substrate and preheat to remove the wrinkles or moisture, continue to place the graphics design on paper or vinyl on substrate and cover with a Teflon sheet.



Place the T-shirt with Teflon sheet and go for another 8 sec. heat pressing, then finishes the transfer!



Take off the T-shirt and peel off the vinyl or paper depends on cold peel or hot peel.



After ten thousands of swing-away and press, maybe you need to adjust the position screw on the back column to make sure the upper heating platen and lower platen is always paralleled.
(For Air Pro One and X)



It's ordinary if you feel some drag force when you slide out or slide back the lower platen, as Magnetic Tech is applied, which makes sure lower platen won't slide back when you are threading a T-shirt, also makes sure upper & lower platens are in correct location after you slide the drawer back.



MNPT fittings link between air hose and air compressor, air hose is inserted into air regulator's tube connector. (Tube connector for dual station air machine locates on machine right side which is over the red power witch). Air hose and MNPT fittings do not involved in heat press order, please order them with air compressor, the chosen air compressor should be at least 9.25gal (35L) .